

ABSTRACT

A refrigerator includes an inner case has an inner sheet for defining an inner space of the refrigerator and an
5 outer sheet formed on the inner sheet, the inner sheet containing nanosilver particles therein. The inner sheet and the outer sheet are bonded to each other by a double extrusion molding technique and the nanosilver particles contained in the inner sheet have a size of about 15~300 nm
10 and a concentration of about 1~500 ppm.